From:	Sarah De Los Santos (Valoo.com)
Sent: To:	Wednesday, June 13, 2012 10:47 AM
Ce:	Gallegos, Ánna - FSIS Wagner, Scott - FSIS
Subject:	Fw: Request for third party review
Hello,	
Anna this is the entold you I would s	mail that had the drug residue guidelines from Dr. Holterman and the Omaha, NE office that leand. It appears that you may already have this copy from them also.
Thanks again.	
Sarah De Los San	tos
On Mon, 5/7/1	2, Arnold, Hene - FSIS < llene. Arnold@fsis. usda.gov> wrote:
From: Arnold, Ile	ene - FSIS <iiene.arnold@fsis.usda.gov></iiene.arnold@fsis.usda.gov>
	for third party review
To:	yahoo.com" <
Cc: "Holterman,	James - FSIS" <james.holterman@fsis.usda.gov>, "Huisey, Laura - FSIS"</james.holterman@fsis.usda.gov>
<laura.hulsey@< td=""><td>fsis.usda.gov>, "Seebohm, Scott - FSIS" <scott,seebohm@fsis.usda.gov>, "Edelstein.</scott,seebohm@fsis.usda.gov></td></laura.hulsey@<>	fsis.usda.gov>, "Seebohm, Scott - FSIS" <scott,seebohm@fsis.usda.gov>, "Edelstein.</scott,seebohm@fsis.usda.gov>
Rachel - FSIS" <	Rachel. Edelstein@fsis.usda.gov>. "Gallegos Anna - FSIS"
	@fsis.usda.gov>, grand and FSIS" < fraction of fsis.usda.gov>
As requested, Dr. I review.	Hulsey asked Dr. Holterman and Dr. Arnold to review the documents sent to OPPD PDD for

In reviewing the Sanitation SOP for compliance with the regulation, the recommendations are as follows:

- i) Identify what the abbreviation means the first time it is used. There is a definition section, but it is still not clear what KF or PR means on the first page of the plan.
- 2) Page 2 identify what these procedures are as they appear to be cleaning occurring at either the end of production or the beginning of production
- 3) Page identified as Pre-Operational Sanitation/Slaughter Floor reads more like monitoring than the cleaning

procedures which goes along with the above comment in 2).

- 4) Page 2 of the Pre-Operational Sanitation/Slaughter Floor appears to be in conflict with page one since that page indicates the QC will perform pre-op every morning but page 2 has some random drawing for the inspection. Need to clarify the purpose of this random selection of days as monitoring needs to be daily to meet the regulatory requirement in 9 CFR 416.13(c). Additionally it mentions in the last sentence of Page 2 that the results will be initialed by the verifier but makes no mention of the requirement for a date on the daily record.
- 5) Page 1 of Operational Sanitation Procedures Slaughter Floor has a similar issue in that it appears monitoring will only take place once a month rather than daily as required by regulation. It is not clear if this activity in the second paragraph is a separate or additional to the daily monitoring or not.
- 6) This document has multiple sections and pages and it would be helpful to have some type of numbering system to keep all the pages in order and make them easy to reference.

Since I have no idea what the facilities look like, the OFO inspection team still will need to make a final determination as to the adequacy of the written Sanitation SOP.

In reviewing the HACCP plan for compliance with the regulation, the recommendations are as follows:

- 1) Signature Page It is unclear why this page only mentions CCP document to be signed and dated as the regulation requires all entries on the HACCP records to be initialed or signed and dated, so we did not know if this document is the pre-shipment review or that the establishment only sign and date this document which would then not be in compliance.
- 2) Page 2 Process flow this will need the OFO inspection team to verify that all the steps in the process are being addressed.
- 3) Pages 4-11 It is not clear if the 'Basis' mentioned has written procedures or programs that will be monitored on an ongoing basis to support their conclusion of the food safety hazard not being reasonably likely to occur. There are steps where 'No' is entered but no 'Basis' is provided. Written decision-making documents are not included. OFO EIAO will need to assess the documents and make the final compliance determinations as to the design and then execution of the plan.
- 4) Missing page numbers on several pages; all pages should be appropriately labeled to make it easier to follow the document. There also appears to be pages missing as the numbers jump.
- 5) Page 7 Splitting Saw step and Trim Station both mention antimicrobial spray but it is not clear if something is applied at this step or later in the process. The steps on this page need further clarification. Since there are no supporting documents, it is not possible to discern how the design is supported.
- 6) Page 11 E. colt O157:H7 is the proper way to express this pathogen in the first column when it is included in decisions associated with a pathogen of concern. Verification activities require recording verification activity performed, the results, initial, and date. For Corrective Actions a designation of the responsible employee is needed.
- 7) Page 13 Monitoring records require an initial or signature, date, and time to be in compliance. What does 'correct application' mean in terms of a procedure? For Corrective Actions the same comment as on Page 11 above.
- 8) Page 16 Critical limit states 'uniess in defrost cycle' unclear how this is supported in the design of the CL. For Corrective Actions the same comment as on Page 11 above.

Since there is no supporting documentation and pages appear to be missing, the OFO inspection team and/or EiAO will

still need to make the final determination as to the adequacy of the written hazard analysis and HACCP Plan design and execution.
Residue Prevention recommendation:
Since there are no medications, wormers, or fly treatments approved for use in the United States for horses intended for food and horses are frequently subjected to treatment with a variety of chemicals we recommend you implement a very robust residue prevention program. In addition to obtaining a signed affidavit from the owner we recommend you employ all 5 recommendations found in the Compliance Guide For Residue Prevention
1. Confirm producer history
2. Buy residue-free animals
3. Ensure animals are adequately identified
4. Supply the producer information to FSIS at ante-mortem
5. Notify Producers of Violative Animals
Detailed information on each of the recommendations can be found at this link: Compliance Guide For Residue Prevention
The final determination of the acceptability of your HACCP plan will be made by your District Office.
FSIS recently issued this information on equine slaughter in the Constituent Update
Equine Slaughter Restarts

Currently there are no facilities approved for horse slaughter in the United States.

Following a decision by Congress in November 2011 to lift the ban on horse slaughter, one establishment, located in New Mexico, recently applied for a grant of inspection exclusively for equine and USDA's Food Safety and Inspection Service is reviewing the application.

However, given that the agency last conducted a horse inspection six years ago, FSIS has determined that despite the congressional decision to lift the ban, the agency will require a significant amount of time to update its testing and inspection processes and methods before it is fully able to develop a future inspection regimen.

I noticed that currently do not appear to have an askFSIS account. The askFSIS application is used to address inspection related questions. You can access askFSIS at http://askFSIS.custhelp.com to search for answers to common questions. If you would like to set up an account and need assistance you are welcome to call me and I will walk you through the process of setting up an account and then how to search and submit questions.

I hope the information provided is helpful to you.

llene D. Amold, MS, VMD for Dr. Laura Hulsey PDD Director

Senior Staff Officer

USDA, FSIS, OPPD Policy Development Division

Edward Zorinsky Federal Building

1616 Capitol Avenue Suite 260, Omaha, NE 68102-5908

Phone (402) 344-5000 Fax (402) 344-5007

Policy is my passion.

Have you searched askFSIS?

From: Hulsey, Laura - FSIS Sent: Friday. May 04, 2012 4:02 PM To: @yahoo.com

Cc: Seebohm, Scott - FSIS; Holterman, James - FSIS

Subject: RE: RE: FW: Update

Hello,

We are having a couple of staff officers review these and they will be in touch with you next week. The most scrutiny will be on the support for residues, which is Dr. Holterman's area of expertise. We can provide a review and comment of the material submitted, but it will still be up to the District Office to make the final determination of compliance.

I am also sharing these documents with the Small Plant Outreach group. We plan to have discussion with them on equine slaughter policies in the next couple of weeks.

Thanks for sending, and Dr. Holterman will be in touch with any follow-up questions.

Laura Hulsey, DVM

Director, Policy Development Division

USDA/FSIS/OPPD

Zorinsky Federal Building

1616 Capitol Ave. Sulte 260

Omeha, NE. 68102

Office 402-344-5000

Pex 402-344-500?

From! Sarah De Los Santos [mailto Sent: Friday, May 04, 2012 3:22 Pl /ahoo.com]

To: Hulsey, Laure - FSIS Subject: Fw: RE: FW: Update

Ms Hulsey.

Please see attached the FSIS findings on the second FSIS walkthrough...I am sending my original HACCP and

SSOP for third party review and possible conclusions.

Email attachments will follow.

Thank You,

Ricardo De Los Santos

Valley Meat Co.

Roswell, NM 88203

575-622-1214

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HACCP

Hazard Analysis Critical Control Point Equine Slaughter

Valley Meat Co. Est. E-371

HACCP

Signature Page

Valley Meat Company LLC Bstablishment E-371

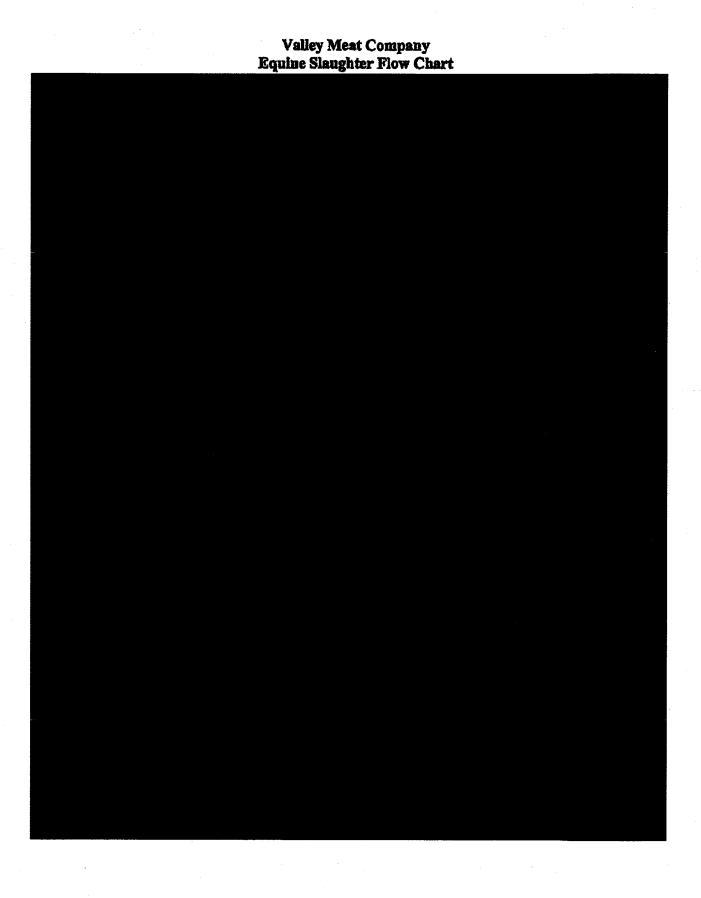
Following is the HACCP Plan for Est. E- 371, Valley Meat Company LLC located at 3845 Cedarvale Rd., Roswell, NM 88203. This establishment is a slaughter facility for Equine.

This HACCP plan and system is to satisfy the requirements found in part 417 of the meat and poultry regulations.

This signed document signifies this establishment will implement and maintain the HACCP system. The plant QC Mgrs., are given the authority to implement, monitor, maintain, record and take appropriate corrective action to prevent any food safety hazard that might be introduced.

HACCP Coordinator or assigned QC will review the records, initial or sign and date all documents as required. All documents generated by this HACCP system will be kept on file for the required period of time and made available to USDA-FSIS program employees upon request.

Quality Control Mgr.	Date
Quality Control Mgr.	Date
HACCP Coordinator	Date 6-11-12
Re-assesed Sign_	Date
Re-assesed Sign_	Date

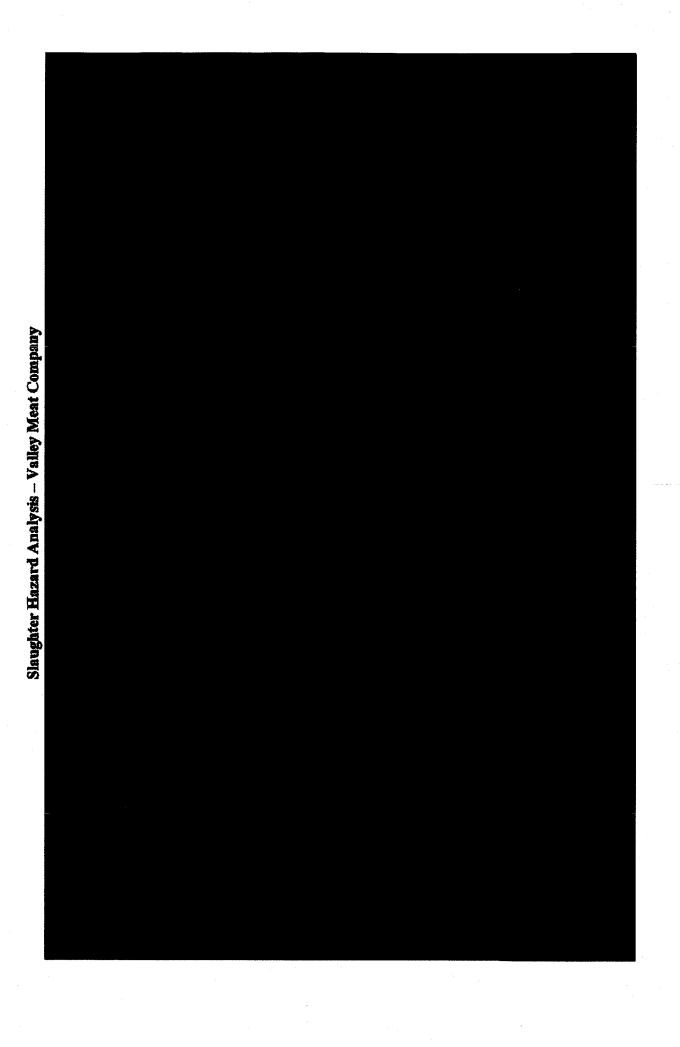


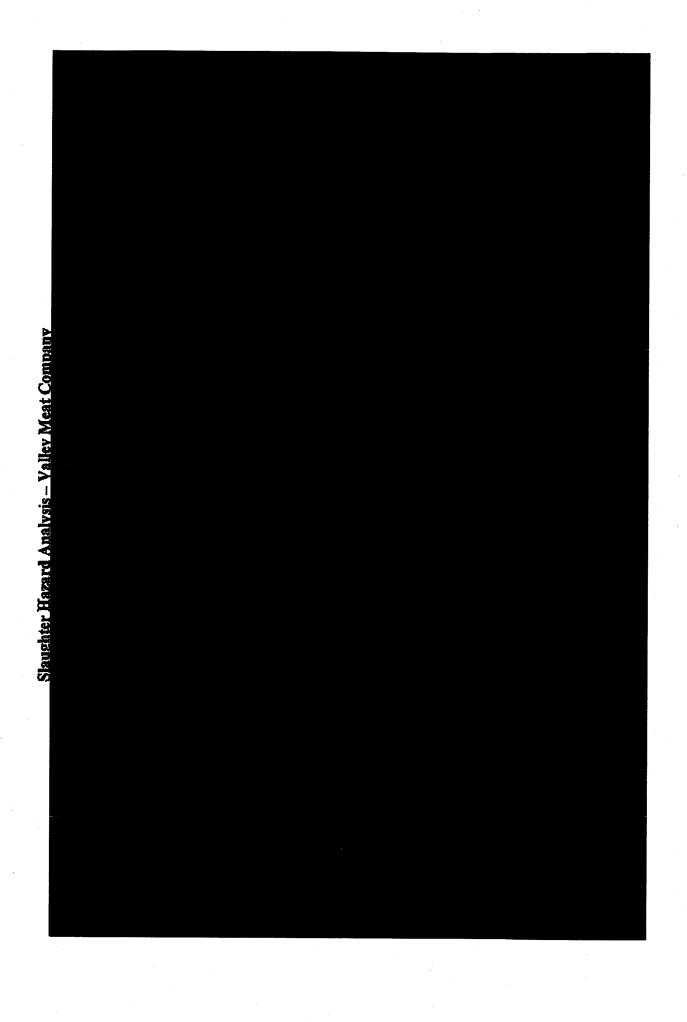
Valley Meat Company PRODUCT DESCRIPTION

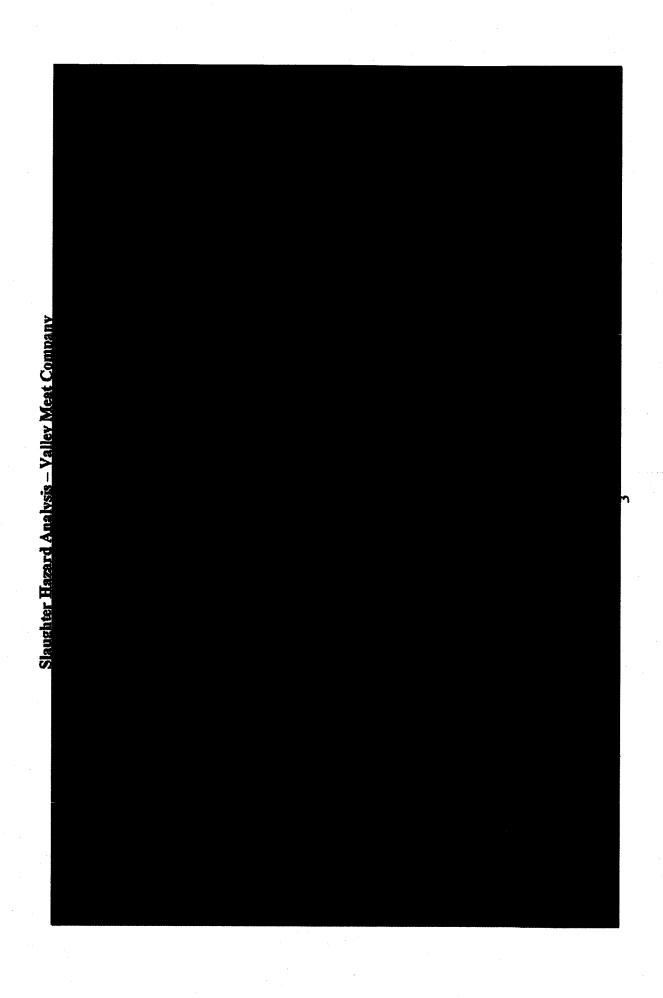
PRODUCT NAME: Equine Carcasses and Variety Meats

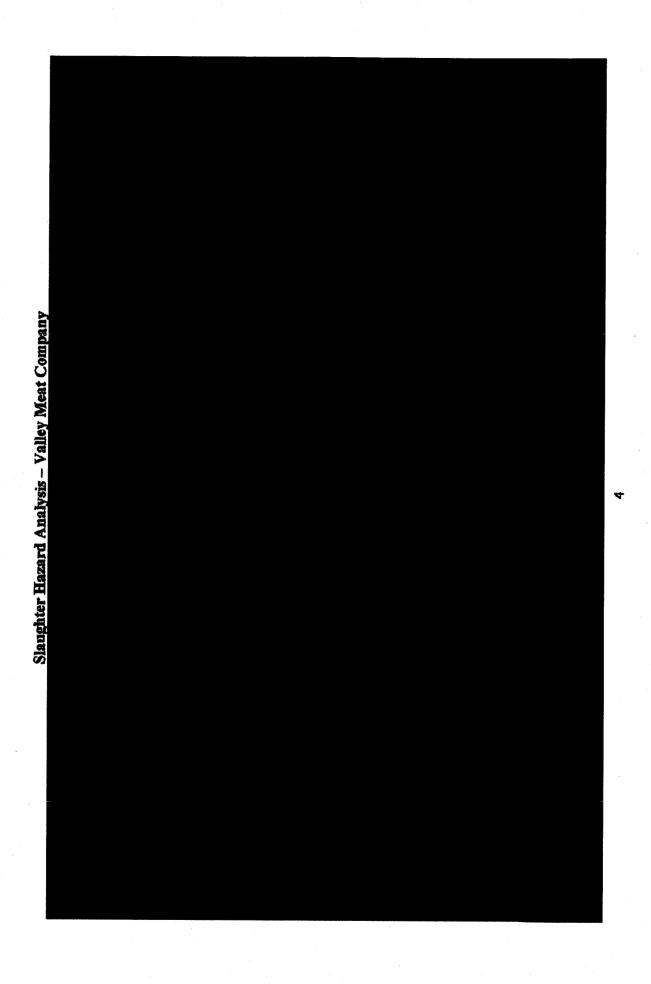
INTENDED USE OF PRODUCT? General Consumption in Countries where Equine Meat is consumed.

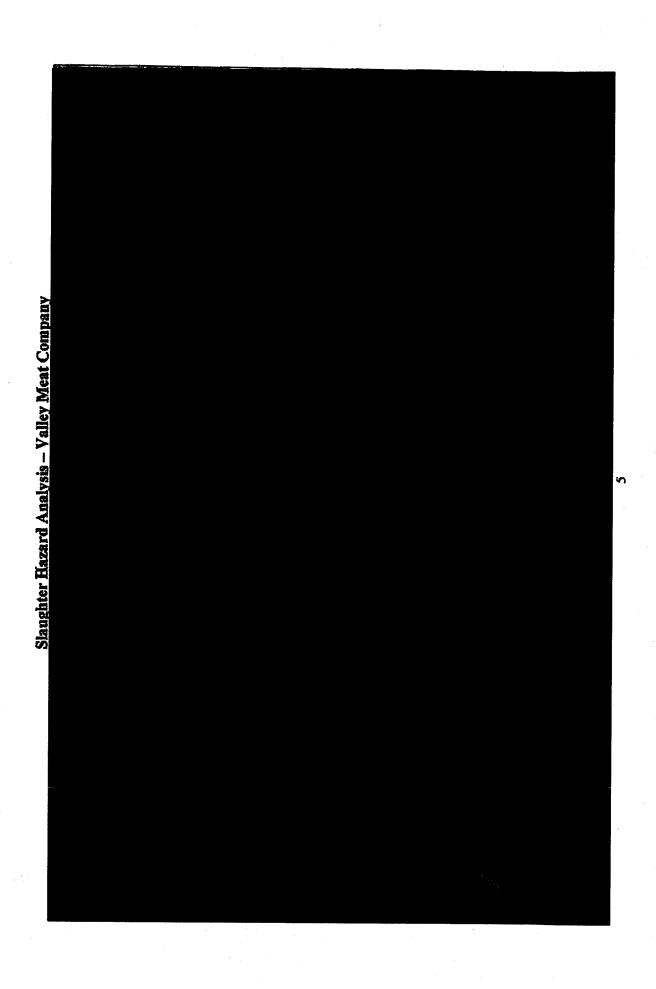
WHERE WILL IT BE SOLD? - Export Only

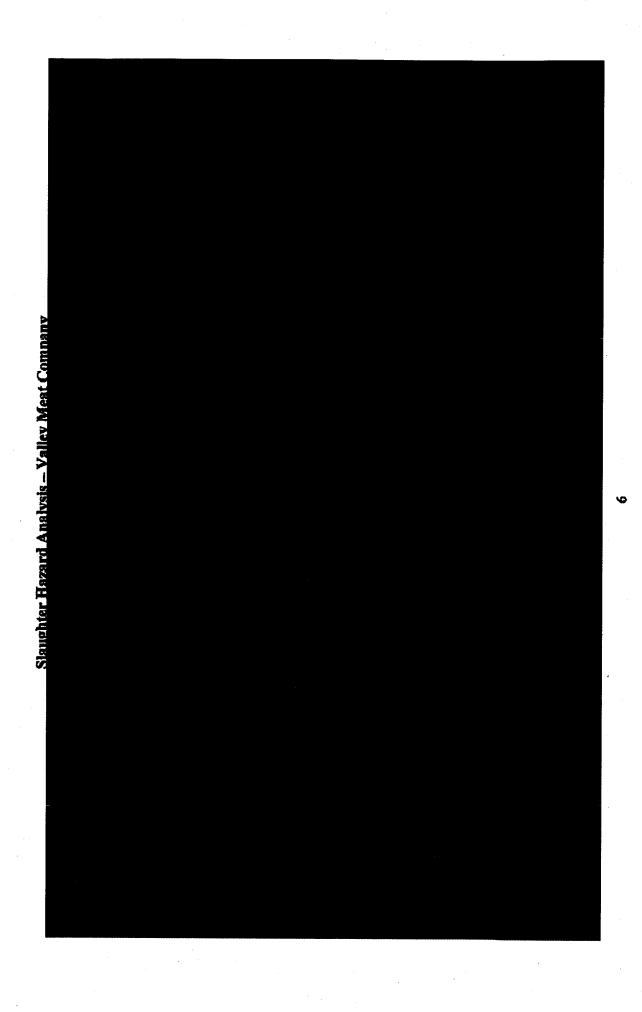


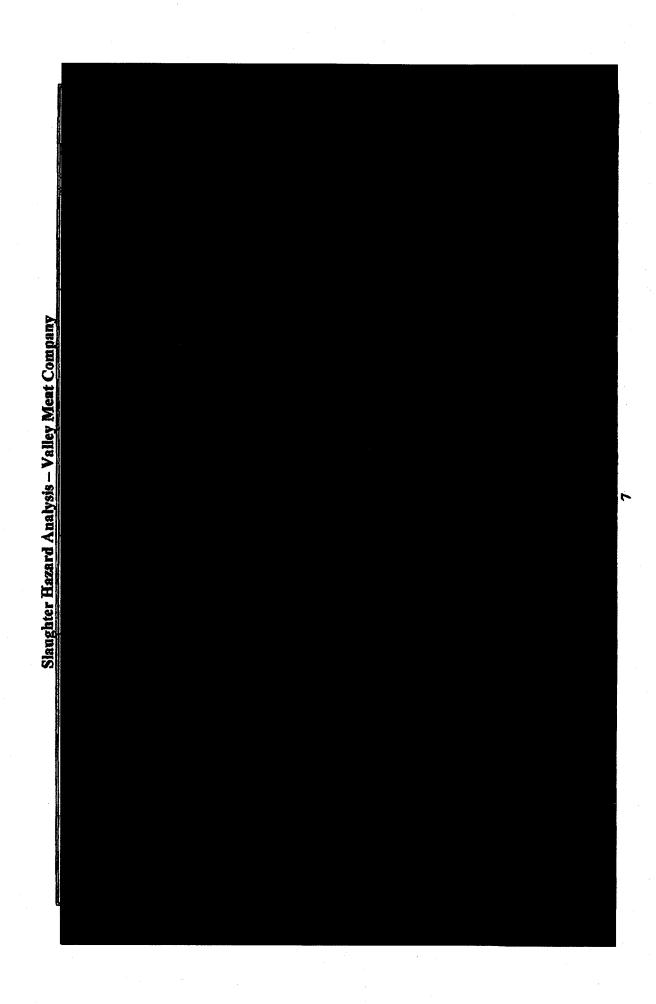


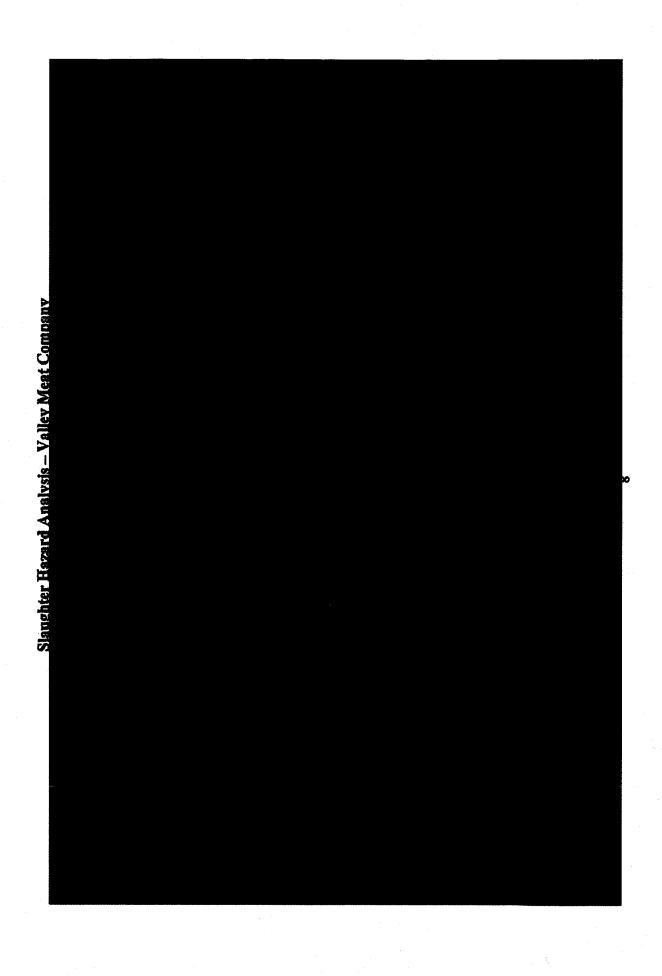


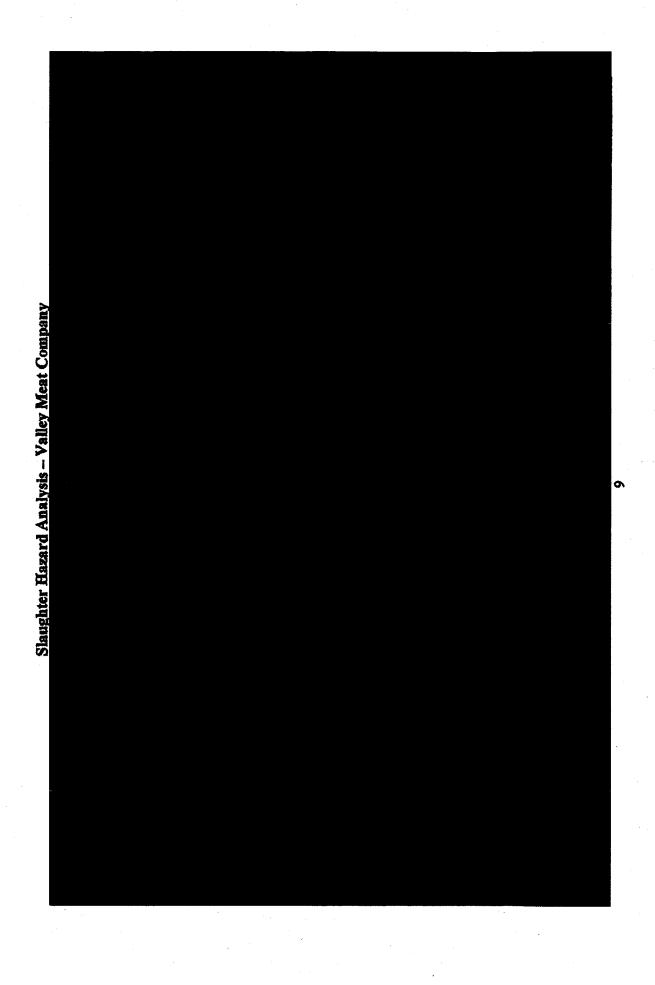


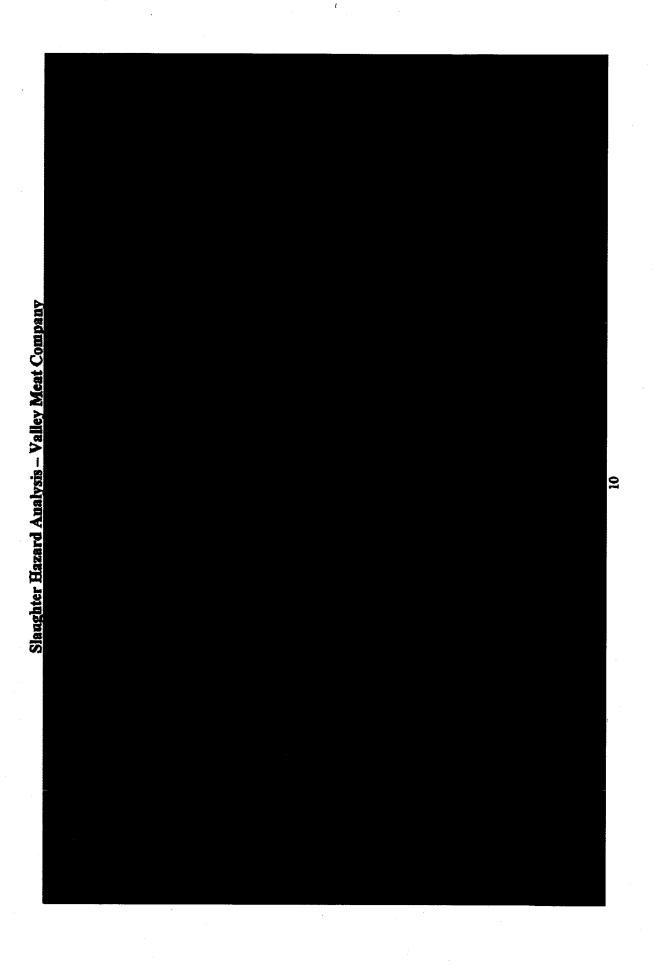


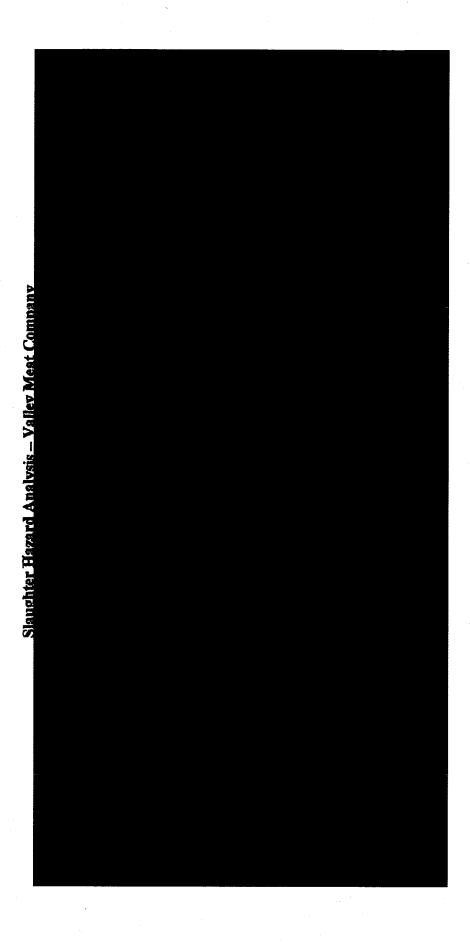










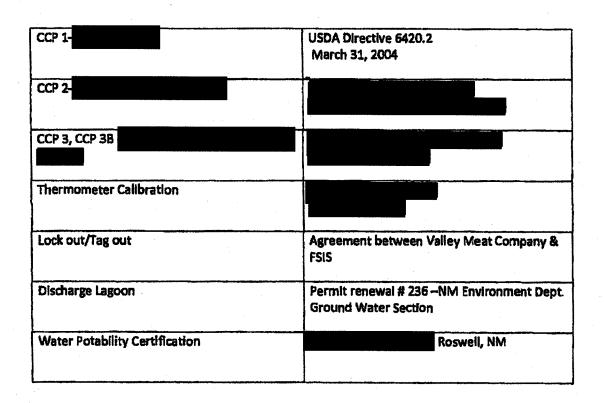


Date: 6-11 /2



Valley Meat Company Est # E371 3845 Cedarvale Rd Roswell, NM 88203 575-622-1214

List of Supporting Documentation



Valley Meat Company LLC EST 7299 Routne Slaughter CCR 1

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QC Signature		Date	
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Records Review	•	*	

Valley Meat Company LLC EST E-371 EQUINE SLAUGHTER

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Equine Slaughter Valley Meat Company Est. E-371

PROCESS CATERAGORY: Equine Staughter

Verified by: Monitored by: If Yes, Action Taken ROOM & PRODUCT TEMPERATURE LOG Deviation from CL? (Check if yes) CCP-3 & CCP-3B 23 CCP-3B CCF3 Tirue Signature Date

Equine Slavghter Valley Meat Company Est.E-371

		Record Storage Location	Front Office				
ughter	Record Keeping Procedures	Associated Record Name					
RY: EquineSla		CCP#					
PROCESS CATERAGORY: EquineSlaughter		Process					
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Equine Slaughter Valley Meat Co.Est.E-371

Process cateragory-Equine slaughter

	Comments										
O.G.	Initials (f column
THERMOMETER CALIBRATION LOG	Adjustment Required (Yes or No)		-			-					e in the common
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THERMO	Thermometer ID#			-							or taken out of service, document this in the comment column
	Department or Area									7	If a thermometer is broken or
	Time										If a thermo
	Date										•

61

Valley Meat Company, LLC Est. E371

3845 Cedarvale Rd

Roswell, NM 88203

575-622-1214

DRUG RESIDUE PROGRAM

Valley Meat Company is committed to fully cooperate with and support FSIS efforts to prevent violative chemical residues from entering the food supply. In the event FSIS, through agency testing, identify livestock, carcasses or products containing violative levels of chemical residues, Valley Meat Company will take necessary precautions to ensure that products do not enter commerce and that producers are notified.



Signature	Date
Siunature	Vale

HACCP CORRECTIVE ACTIONS 417.3A

WAS CAUSE OF DEVIATION IDENTIFIED AND ELIMINATED?
IS CCP UNDER CONTROL AFTER CORRECTIVE ACTION I TAKEN?
WHAT MEASURES WERE ESTABLISHED TO PREVENT RECURRENCE?
DISPOSITION OF PRODUCT
EXPLAIN
USDA NON-COMPLIANCE WRITTEN - YESNO#
SIGNATIES

Initial Plant Validation

As per 9 CFR 304.3 before being granted Federal inspection, the establishment shall have developed written sanitation Standard Operating Procedures as required by 9 CFR 416.

Before being granted Federal inspection, an establishment shall have conducted a hazard analysis and developed and validated a HACCP plan, as required by 9 CFR 417.2 and 417.4. A conditional grant of inspection shall be issued for a period not to exceed 90 days, during which time the establishment must validate its HACCP plan.

When the conditional grant of inspection is issued to our establishment, we will repeatedly conduct activities to determine that the HACCP plan is functioning as intended. We will increase the frequencies of monitoring and verification procedures by 50% during the 90-day period. For example, if the monitoring procedure is twice daily, we will conduct the product three times daily. The monitoring and verification data collected during the 90 period will be evaluated every two weeks to determine if there are indications that the HACCP plan is not functioning as intended. If at any time during the 90-day period, it is determined that the HACCP plan is not functioning as intended, will initiate corrective actions. These corrective actions will be documented and available for inspection to review upon request. These procedures apply to all of the CCPs in the HACCP plan.

The records for the 90 day period will be considered initial validation data and will be kept on file for the life of the HACCP plan.

Home Page > Executive Branch > Cordo of Federal Regulations > Eschanic Code of Federal Regulations

Electronic Code of Frederal Regulations

a-CFR Data is current as of June 7, 2012

Title 9: Animals and Animal Products PART 304—APPLICATION FOR INSPECTION: GRANT OF INSPECTION

Browse Previous

§ 304.3 Conditions for receiving inspection.

- (a) Before being granted Federal Inspection, an establishment must have developed written sanitation Standard Operating Procedures, as required by part 416 of this chapter, and written receil procedures as required by part 418 of this chapter.
- (b) Before being granted Federal inspection, an establishment shall have conducted a hazard analysis and developed and validated a HACCP plan, as required by §§417.2 and 417.4 of this chapter. A conditional grant of inspection shall be issued for a period not to exceed 90 days, during which period the establishment must validate its HACCP plan.
- (c) Before producing new product for distribution in commerce, an establishment shall have conducted a hazard analysis and developed a HACCP plan applicable to that product in accordance with §417.2 of this chapter. During a period not to exceed 90 days after the date the new product is produced for distribution in commerce, the establishment shall validate its HACCP plan, in accordance with §417.4 of this chapter.

[61 FR 38864, July 25, 1996, es amended at 77 FR 28936, May 8, 2012]

Browse Previous

For questions or comments regarding e-CFR adjords content, features, or design, email externationaby.

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Section 506 (Accessibility</u>

http://ecfr.gpoaccess.gov/cgi/t/text/text-idx?c=ecft&sid=6930cc776d0e545ed9872681da23... 6/11/2012

Valley Meat Company, LLC Est. E371

3845 Cedarvale Rd

Roswell, NM 88203

575-622-1214

DRUG RESIDUE PROGRAM

Valley Meat Company is committed to fully cooperate with and support FSIS efforts to prevent violative chemical residues from entering the food supply. In the event FSIS, through agency testing, identify livestock, carcasses or products containing violative levels of chemical residues, Valley Meat Company will take necessary precautions to ensure that products do not enter commerce and that producers are notified.



Valley Meat Company, LLC 3845 Cedarvale Road

1952

3845 Cedarvale Road Roswell, New Mexico 88203 (575) 622-1214

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	LIVES	STOCK PURC	HASES		
No. Head	Kind and Color	Brand	Ear Tag	Back Tag	Price
		- -			
			TOTAL		

I AM THE OWNER OF THESE LIVESTOCK WHICH I HEREBY BARGAIN, GRANT, SELL, AND CONVEY UNTO THE PURCHASER AND WARRANT AND DEFEND THE TITLE THERETO, AND SAID LIVESTOCK ARE FREE AND CLEAR OF ALL LIENS AND ARE FREE AND CLEAR OF ALL DRUG RESIDUE TO THE BEST OF OUR KNOWLEDGE.

Valley Meat Company
3845 Cedarvale Rd
Roswell, NM 88203
575-622-1214

Drug Residue Suspension Letter

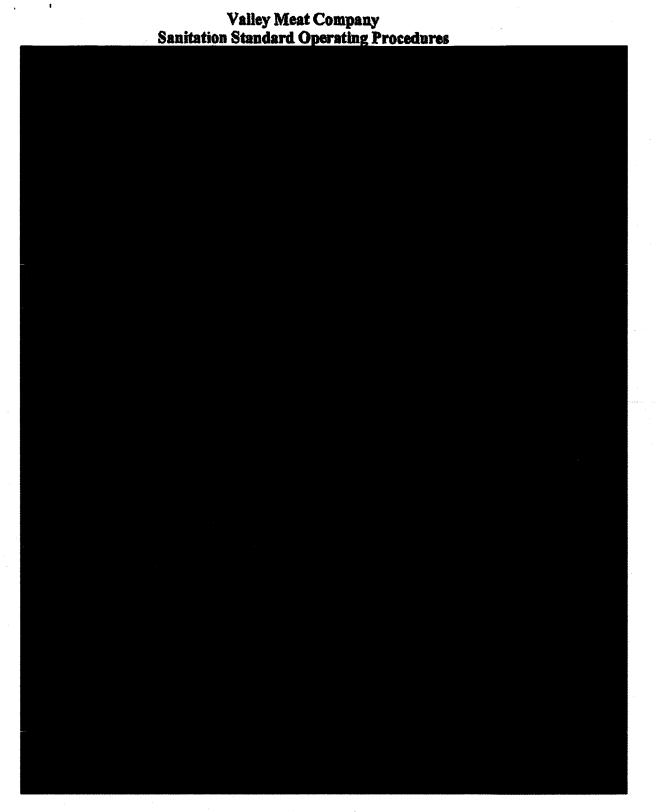
Date		
Dear		
Your animal, tag #positive for drug residueanimal.	which was slaughtered onwas found at an unacceptal	tested ble level in your
	y is committed to support FSIS efforts to prev g the food supply. Compliance to food safety cers.	
adulterated product is a felony.	with drug residue as an adulterated product, as Due to previous drug residue violations, we a from your company. You are hereby suspende	are no longer able to
If you have any questions, plea	se feel free to call our office	
Thank You.		

SSOP

Standard Sanitation Operational Procedures

Valley Meat Company Est. # E-371

Signature L. IDE Date 6-11-1-2



Valley Meat Company Sanitation Standard Operating Procedures



Signature: Del Cowner/Partner

Date: 4-//) Initiation/Modification

Valley Meat Company LLC Est. E-371 Equine Slaughter FORM KF-1 - PRE-09.

	TOTAL PROPERTY.					
Accept	Reject	Action Taken				

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Signature	Date	Records Review
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Valley Meat Co. Est. E-371 Equine Slaughter Daily Operational Procedures-Form KF 2

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QC Signature	Date
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Records Review	

Valley Meat Company Est. E-371 Equine Processing

FORM PR-1 Pre- SP

Processing Room	#1	#2
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Valley Meat Company Est. E-371 Equine Processing

Daily Operational Procedures-Form PR 2

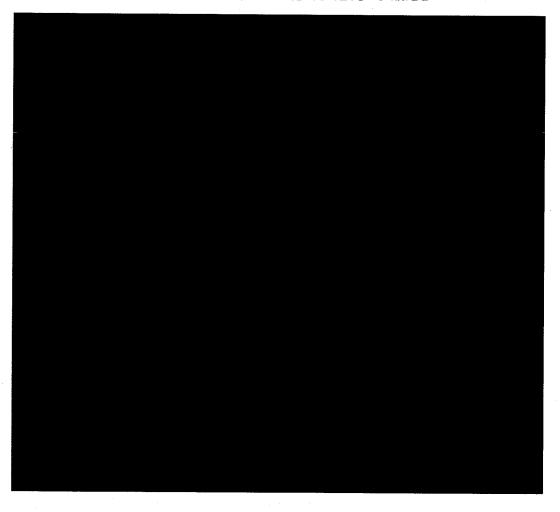
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VALLEY MEAT CO. SSOP CORRECTIVE ACTIONS

PRODUCT CONTACT SURFA	ACES-
REJECTED	
EMPLOYEE HYGIENE-	
AREA	
REJECTED	
PRODUCT DISPOSITION	
HOW DID WE RESTORE SAN	NITARY CONDITIONS
WHAT DID WE DO TO PREV	ENT RECURRENCE OF
DIRECT PRODUCT CONTAN	· · · · · · · · · · · · · · · · · · ·
COMMENTS	
SIGNATION	TATE

VALLEY MEAT CO. EST. E-371 EQUINE PROCESSING

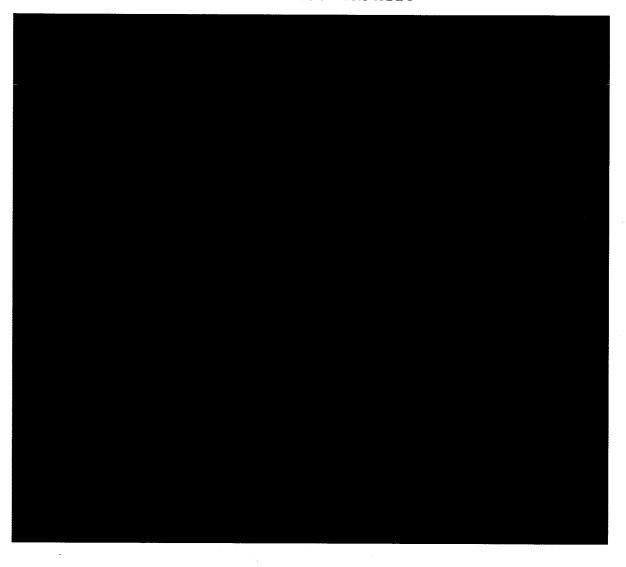
TEMPERATURE CONTROLS GOOD MANUFACTURING PRACTICES PROGRAM



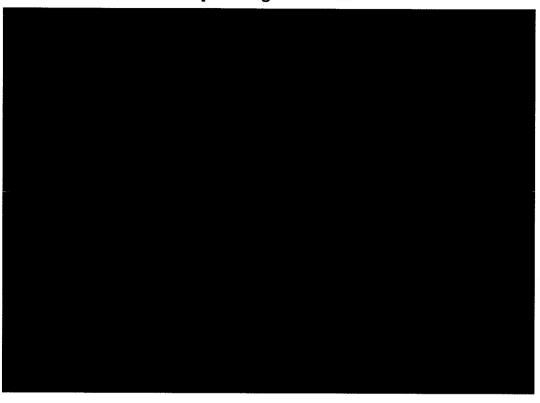
Sign A- 100 Date 6.11.17

VALLEY MEAT CO. E-371 EQUINE SLAUGHTER

FLY AND PEST CONTROL PROGRAM



Equine Slaughter Procedures



Valley Meat Company LLC BST 7299

DAILY SLAUGHTER REPORT

	EQUINE
Date	
_321653	

	Турс	Back Tag	Ear Tag	Sex	Owners Name	Age	Carcass tag	Hot Wt	Colde	Remarks Zero Tolerance
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Valley Meat Company, LLC 3845 Gedarvale Road Roswell, New Mexico 88203 (575) 822-1214

1952

ne Numb					
	LIVES	STOCK PURC	HASES		
No. lead	Kind and Color	Brand	Ear Tag	Back Tag	Price

I AM THE OWNER OF THESE LIVESTOCK WHICH I HEREBY BARGAIN, GRANT, SELL, AND CONVEY UNTO THE PURCHASER AND WARRANT AND DEFEND THE TITLE THERETO, AND SAID LIVESTOCK ARE FREE AND CLEAR OF ALL LIENS AND ARE FREE AND CLEAR OF ALL DRUG RESIDUE TO THE BEST OF OUR KNOWLEDGE.

e-n--

AR0002711

Valley Meat Company 3845 Cedarvale Rd Roswell, NM 88203 575-622-1214

Drug Residue Suspension Letter

Date		
Dear		
Your animal, tag # positive for drug residue animal.	which was slaughtered onwas found at an unaccept	tested able level in your
Please realize that this company chemical residues from entering responsibility of all food produ	y is committed to support FSIS efforts to proge the food supply. Compliance to food safet acers.	event violative by regulations is the
adulterated product is a felony.	with drug residue as an adulterated product, Due to previous drug residue violations, we from your company. You are hereby suspen	e are no longer able to
If you have any questions, plea	se feel free to call our office	
Thank You,		

Valley Meat Company Est. E371

3845 Cedarvale Rd

Roswell, Nm 88203

575-622-1214

GENERIC E-COLI TESTING PROCEDURES 310.25



Cignatus	Date	

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City of Roswell Roswell Water & Westewater Laboratory	Lab No.	NMED LA		IMED Water Bures	let .	NMED D		
2306 E. College. Roswell New Mexico 88201	123	9422		654-8720		O E. Manar		
Phone: (575) 624-6752 Fax: (575) 624-6940	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1					Clovis, NA 575-762		
			Ultroniéle ::			373-762	3/20	
Use Chain of Cus					Present & Insper	Not Present	Present & damaged	
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Prior Name: Signature:	ACCION OF HAMPHOLISH	A saidt Mit Cath	Dale:	Time:		<u> </u>		
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Man Community					lid Analysis			
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	ú		Please resemple If one or more are checked. Turbid Sample Sample 100 old. Must be received within 24 hrs of					
is the population served less than 1000 customers? Yes			collection.		111100 00 1001	rado minuit	⇒ वाड री।	
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Y MMO/MUG - PA	A STATE OF THE STA	Garage as	: Leaking sample					
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South Report to the Folinwing (Name Address and Phone #)			i Omenie					
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LRoswell N.M 882	اه		Date		Contacted	-		
	_		- ·- ·-		· 11179			

SOFIA ENTERPRISES, LP dba: HTC INDUSTRIES

2621 State Street Dalles, Texas 75204-2602

> 214/871-0300 Fax: 214/871-0900

April 19, 2012

Via Facsimile: 575-622-0708

Mr. Rick De Los Santos Valley Meat Company, LLC 3845 Cedarvale Road Roswell, NM 88203

Dear Mr. De Los Santos:

We herewith confirm that we will accept your horse rendering material from the Valley Mest Company, LLC plant located in 3845 Cedarvale Roswell, New Mexico, Establishment#: 7299. Our TRLA #D000330 Issued by the Texas Department of Health

